

Date: Wednesday, 2/15/2006 3:49:09 PM
 User: Kim Johnston

Process Sheet

SPLIT-2

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	: DART 13 MAN SHOULDER HARNESS KIT (4 POINT)		
Job Number	25853					
Estimate Number	10391					
P.O. Number	N/A					
This Issue	2/15/2006	S.O. No. : N/A		Part Number	: D412702021	
Prsht Rev.	NC			Drawing Number	: IIN-D412-702 PG 11	
First Issue	N/A	Type : SMALL /MED FAB		Project Number	: N/A	
Previous Run	25482			Drawing Revision	: B	
Written By	See Comment Below			Material	: N/A	
Checked & Approved By	06.02.16			Due Date	: 3/2/2006	
Comment	Est Rev:B	Removed Manufacturing	05-11-08 JLM	Qty:	2	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-021 CHG001	DH 06/02/28
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3195041	Bracket Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit]	
		Qty Part Number Description Batch 2 D3195-041 Bracket B25807	✓
4.0	D3195043	Bracket Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit]	
		Qty Part Number Description Batch 2 D3195-043 Bracket B25201 2mcr B26050 x2	✓
5.0	D31961	Bar	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit]	
		Qty Part Number Description Batch 1 D3196-1 Bar B25849	✓

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Job Number: 25853		Part Number: D412702021
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	D31963 	Bar 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit]		
Qty Part Number Description Batch 1 D3196-3 Bar <u>B24130</u> ✓		
7.0	D31964 	Bar 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit]		
Qty Part Number Description Batch 1 D3196-4 Bar <u>B24131</u> ✓		
8.0	D3197041 	Bar Assembly 
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit]		
Qty Part Number Description Batch 2 D3197-041 Bar <u>B25939</u> ✓		
9.0	D31981 	Fitting 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Packing Kit]		
Qty Part Number Description Batch 4 D3198-1 Fitting <u>B25102</u> ✓		
10.0	D32681 	Placard 
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit]		
Qty Part Number Description Batch 2 D3268-1 Placard <u>B25103</u> ✓		
11.0	D3446041 	Harness Assembly 
Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s) Pick: Packing Kit]		
Qty Part Number Description Batch 9 D3446-041 Harness Assembly <u>B25175</u> ✓		

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Job Number: 25853		Part Number: D412702021
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
18.0	MS24694S152 	Screw 
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Packing Kit] M166344 2MCT ✓ Qty Part Number Description Batch 8 MS24694-S152 Screw M166344 1MCT ✓ P6/3/C</p>		
19.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS 
<p>Comment: INSPECT 100% KITS FOR COMPLETENESS C 206/03/13 ①</p>		
20.0	PACKAGING 1 	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-021 Location: RPA C 206/03/13 ①</p>		
21.0	DC 	DOCUMENT CONTROL 
<p>Comment: DOCUMENT CONTROL Inspection Level 21 C 206/03/14 ①</p>		
Job Completion 		206/03/14

QTY -021	QTY -023	QTY -025	QTY -027	Part Number	Description
X				D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X			D412-702-023	Dart 5-Man Shoulder Harness Kit, 4-point
		X		D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X	D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
2	2			D3195-041	Bracket
2	2			D3195-043	Bracket
1	1			D3196-1	Bar
1			1	D3196-3	Bar
1			1	D3196-4	Bar
2	2			D3197-041	Bar
4		4		D3198-1	Fitting
9	5		4	D3446-041	Harness Assembly, 4 point
4		4		D3446-043	Harness Assembly, 4 point
2	2			D3268-1	Placard
4		4		AN4-5A	Bolt
4	4			AN4-13A	Bolt
8		8		AN4-20A	Bolt
20		20		AN960JD416	Washer
12		12		MS21042L4	Nut (or MS21042-4)
8	2		6	MS24694-S152	Screw

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Revision: B
Date: 05.08.22

Date: Thursday, 12/10/2006 2:56:32 PM
 User: Linda Lacelle

Process Sheet

Customer	CC-DAR01	Dart Aerospace Ltd.	Drawing Name	: D412-702	
Job Number	: 28952		Part Number	: Z_CUSTOM	
Estimate Number	: 10804		Drawing Number	: UPDATE PAPERWORK	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 12/10/2006		S.O. No.	: N/A	
Prsht Rev.	: NC		Drawing Revision	: N/A	
First Issue	: N/A		Material	: N/A	
Previous Run	: 00015		Due Date	: 19/10/2006	
Written By	:		Qty:	1	Um: Each
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		<p>Comment: PACKAGING RESOURCE #1 REMOVE KITS FROM STOCK D412-702-011 D412-702-013 3X D412-702-021 B26F830 B25F53 1X D412-702-023 B257652C 326674 34 D412-702-033 1X B27935V ADD NEW PAPERWORK DSI 9354 REV.A</p> <p><i>Packaging</i></p>
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		<p>Comment: PACKAGING RESOURCE #1 RETURN TO STK</p> <p><i>Packaging</i></p>
3.0	QC21	FINAL INSPECTION/W/O RELEASE
		<p>Comment: FINAL INSPECTION/W/O RELEASE</p> <p><i>06/10/26</i></p>

Job Completion



10.10.26

Date: Tuesday, 5/16/2006 12:35:25 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-702	
Job Number	: 27154		Part Number	: Z_CUSTOM	
Estimate Number	: 10804		Drawing Number	: UPDATE PAPERWORK	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 5/16/2006	S.O. No. : N/A	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A	Type : N/A	Due Date	: 5/23/2006	Qty: 1 Um: Each
Previous Run	: 00015				
Written By	: See - ABOVE USE DATE				
Checked & Approved By	: [Signature]				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 ADD NEW PAPER WORK TO KITS IN STOCK STC SH04-7 ISSUE 3 D412-702-021 no date B25853 D412-702-023 2/25/05/3x B26074 D412-702-025 2/25/05/1x B25444/1x B25764 D412-702-033 4/26/02/2 C204105116		

2.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL INSPECT LEVEL 21		

Job Completion



 06/05/17
 06/05/17


 FCN 7/82

Date: Thursday, 28/09/2006 2:25:22 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702
Job Number	: 28754		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 28/09/2006	Drawing Number	: UPDATE PER DSI 9351A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	:	Due Date	: 05/10/2006
Checked & Approved By	:	Qty:	20
Comment	:	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	<p>Comment: PACKAGING RESOURCE #1 REMOVE KITS FROM STOCK:</p> <p>✓ D412-702-011 B P15 1/20/2006</p> <p>D412-702-013 B</p> <p>D412-702-015 B</p> <p>D412-702-017 B</p> <p>✗ D412-702-021 B B20883 3X B25853</p> <p>✗ D412-702-023 B 25765 2X B26014 3X</p> <p>✓ D412-702-025 B 26075 2X B25444 1X B25766 1X B27049 2X (6)</p> <p>D412-702-027 B</p> <p>D412-702-031 B</p> <p>✓ D412-702-033 B</p>
2.0	PACKAGING 1	<p>Comment: PACKAGING RESOURCE #1 ADD TO KITS IN STOCK NEW PAPERWORK DSI 9351-A</p> <p><i>PC 8/1/05</i></p>